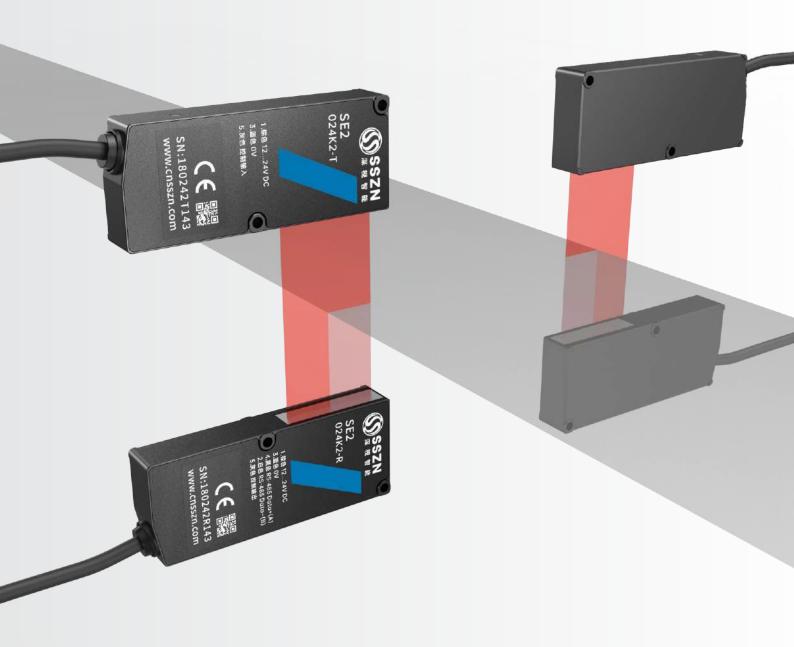


# **NEW!**

# Through-beam Edge Sensor

SE1 High-precision Through-beam Edge Sensor | SE2 Wide Range Through-beam Edge Sensor







### Company Profile



## **I** About Since Vision

SinceVision was established in 2014, with its headquarters located in Nanshan District, Shenzhen. It is a high-tech enterprise specializing in the research and development and production of industrial sensors.

Since its establishment, SinceVision has taken 3D industrial sensor as the entry point, and launched line laser, point laser, point spectrum correction sensor successively. In 2021, SinceVision entered the research and defense market and launched several product lines such as high-speed camera, totaling dozens of product series into the batch sales stage. At present, the products developed and produced have successfully broken the foreign monopoly, and become the leader of Chinese brand. In addition, some of the performance parameters of the mature products represented by the line laser have achieved world leadership, and gradually become a new benchmark to lead the development of the industry.

Today, the SinceVision brand is gradually becoming familiar to the automation people. We have served hundreds of customers, among which the terminal has covered domestic and foreign consumer electronics, carp electricity, photovoltaic major head brands. At present, we are sparing no effort to promote the refinement of product solutions based on niche areas, using our products and services to empower more fields. From semiconductor/panel, to automobile/railway; from plastic/film, to food/textile, to contribute to the cost reduction and efficiency of more industries. With the rise of labor cost and product quality upgrade, the future of industrial automation is unstoppable. With years of experience in R&D of 3D industrial sensors, Deep Vision has precipitated a comprehensive R&D platform involving optics, mechanics, electricity and software, as well as a mature product control system. In the future, Deep Vision will spare no effort to improve the R&D and production system, and strive to build a world-class industrial product R&D team. With the ultimate craftsmanship of Deep Vision people, we will continue to tackle high-end sensors, so that Chinese automation has a national brand available and a national brand can be trusted.

In order to provide our customers with fast and convenient services, we have set up many offices in China and overseas.

#### China

Shenzhen, Dongguan, Suzhou (Kunshan), Wuxi, Shanghai, Beiing,Chengdu, Wuhan, Xi'an, Hefei, Ningde, Huizhou, Taipei

#### Overseas

South Korea, Vietnam, Thailand, Malaysia, Singapore

## **MILESTONE**

2014

2016

2017

2018

### **April**

Shenzhen SinceVision Technology Co.,Ltd. was officially established

### March

Released the first generation of 3D Laser Profiler the SR7000 series.

### March

Obtained the titles of "National High-tech Enterprise" and "Shenzhen Industrial Stable Growth Enterprise."

### March

Released 3D laser profile the SR8000 series

### **August**

SinceVision completed Round A financing

2019

2021

2020

### March

Released 3D Laser Profiler the SR9000 series

### **September**

SinceVision completed Round B financing

#### **December**

2022

Released Laser Displacement Sensor - the SD series

### March

Released 3D Laser Profiler the SR5000 series

#### June

Released Spectral Confocal

Displacement Sensor - the SC series

#### **December**

Established offices in Chengdu and Beijing, expanding services to the Southwest and North China regions.

2023

### March

The East China office was officially established in Kunshan to serve the Yangtze River Delta region.

### **November**

SinceVision completed Round A+ financing

### **December**

Released Laser Displacement Sensor the SG series and the SGI series

2024

### **April**

SinceVision completed Round B+ financing, co-led by MPC and GL Ventures. SinceVision entered the scientific research and defense markets, launching the first generation of High-Speed Camera - the SH6 series.

### September

SinceVision obtained "CE Certification," "FCC Certification," "KC Certification," "Precision Certification," "ISO9001 Certification," "ISO14001 Certification," and "Social Accountability Management System Certification."

#### **December**

Released Through-Beam Edge Sensor - the SE1 series Established offices in Dongguan, Hefei, Xi'an, and other regions, covering nationwide services.

### June

Released High-Speed Camera the SH3 series and Through-Beam Edge Sensor- the SE2 series

### September

SinceVision completed Round C financing, led by the Advanced Manufacturing Fund managed by SDIC Fund Management Co., Ltd., with follow-on investment from GL Ventures.SinceVision was awarded the title of "National new special 'Small Giant' Enterprise."

### **October**

Formally established the International Department, developing markets in Southeast Asia and Europe, with a s ervice network covering the globe.

### **February**

Released 3D Laser Profiler the SRI series

### March

Released white light spot photoelectric sensor - the SS1series and Laser Displacement Sensor - the SDC series

### June

Released High-Speed Camera-the SH2 series and Spectral Confocal Displacement Sensor- the SCI series



Compact design allows for installation in limited space.



01

## Easy to adjust optical axis

When installing sensors and conducting regular maintenance, in the sensing head position adjustment mode, the indicator light flashes when the optical axis tilts.

02

## Multiple interfaces

No worry about the connection to the upper computer.

Multiple interfaces are available for connection with users system

EtherCAT/Analog output (current · voltage)/Digital input/output (NPN/PNP)

03

## Chinese menu display

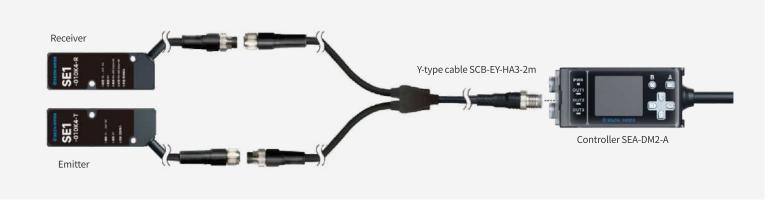
The SEA-DM2 equipped with a TFL screen for measurement value calculation simultaneously with two sets of SE1 series.

## **Controler SEA series**

SEA-DM2 SEA-DM2-A SEA-DM2-V



## **1** System Configuration - Analog Communication



## 2 System Configuration - Ether CAT bus communication

The communication unit SU1-EC can connect the SEA series (and SE1 series) to the EtherCAT network. Traditional methods manually configure parameters through controller buttons. It is now possible to remotely batch configure parameters through the EtherCAT communication unit.



### **Main Technical Specifications of Sensors**

Main Technical Specifications of Sensors				
Model		SE1-010K4		
Measurement range		Edge: ±5mm; Width: 10mm		
Receiver/Transmitter head distance		300mm Max.		
Light source		Semiconductor red laser		
Linearity		Receiver/Transmitter head distance 100mm: ±0.4%F.S.(±40µm)		
Repeatability		5µm		
Response time		250μs		
Interface		RS485 (Cable length up to 10m)		
Environmental resistance	Working ambient temperature/humidity	-10°C~+50°C/35~85%RH(No condensation or freezing)		
	Storing ambient temperature/humidity	-20°C~+70°C/35~85%RH (No condensation or freezing)		
	Protection Level	IP67		
Material		Aluminium alloy		
Dimension		21mm×61mm×10.6mm		

### Main Technical Specifications of the Controller

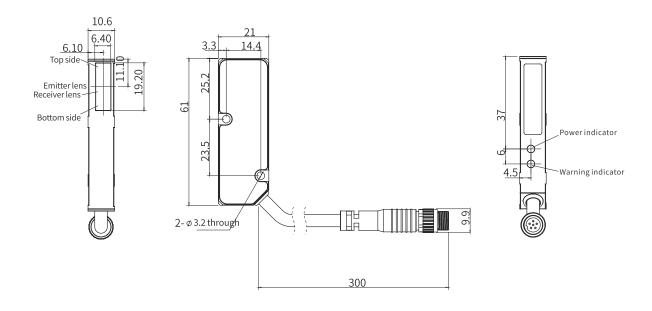
Main Technical Specifications of the Controller					
Model		SEA-DM2-A/V	SEA-DM2		
	Number of Connections	2 pairs of sensor heads at Max.			
Sensor head	Connection Method	M8 6-pin connector			
	Communication Method	RS-485 (cable, 10m in length at Max.)			
Dianley	Measured Value	TFT screen			
Display	Indicator Light	Power indicator: Green. Output indicator: Red			
	External Input	1 channel (simultaneously effective for sensor head Channel 1/Channel 2)			
I/O	Digital Output	Optional 2-way output (PNP/NPN) Open Collector, 100mA/DC 24V Residual voltage below 1.8V			
	Analog Output	2-way output analog current/voltage. Current: 4~20mA (maximum load 300Ω) or voltage: 0~10V (output resistance 100Ω)			
	Working ambient temperature/humidity	-20~+50°C/35~85%RH (No condensation or freezing)			
Environment resistance	Storing ambient temperature/humidity	-20~+70°C/35~85%RH (No condensation or freezing)			
	Protection Level	IP50			
Installation Method		35mm DIN rail (conductive)			
Material		PC+Fiberglass			

## Technical Specifications of the EtherCAT Communication Unit

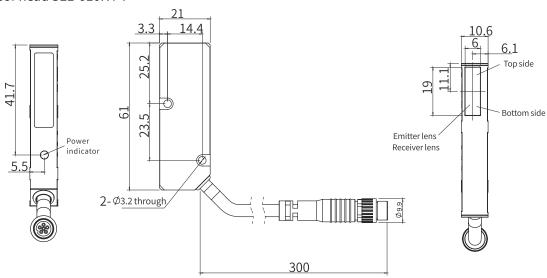
Technical Specifications of the EtherCAT Communication Unit		
	Distance between nodes	100m Max.
EtherCAT Specifications	Transmission speed	100Mbps
	Corresponding function	Process data communication, mailbox communication
	Connectable models	Controller SEA-DM2
Connect sensor	Number of connections	Up to 8 controllers (16 pairs of sensor heads)
	Connection type	10-pin connector
Data tanananianian	PDO communication	Supported
Data transmission	SDO communication	Supported
	Working ambient temperature/humidity	-20~+50°C/35~85%RH(No condensation or freezing)
Environmental resistance	Storing ambient temperature/humidity	-40~+70°C/35~85%RH(No condensation or freezing)
	Protection Level	IP50
Installation Method		35 mm DIN rail (conductive)
Material		PC + Fiberglass

## Drawing Specifications of SE1

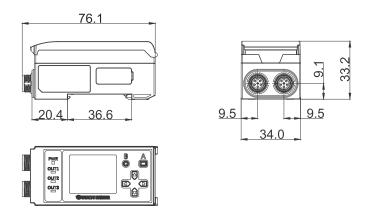
### Receiver sensor head SE1-010K4-R



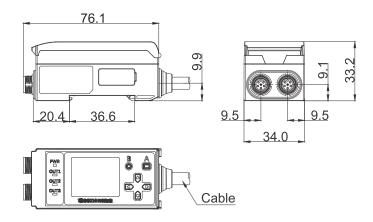
### Emitter sensor head SE1-010K4-T



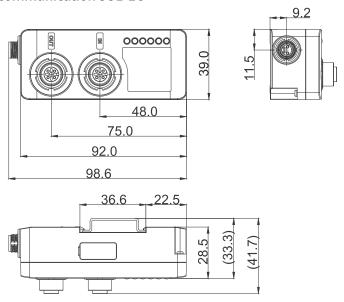
### Controller SEA-DM2

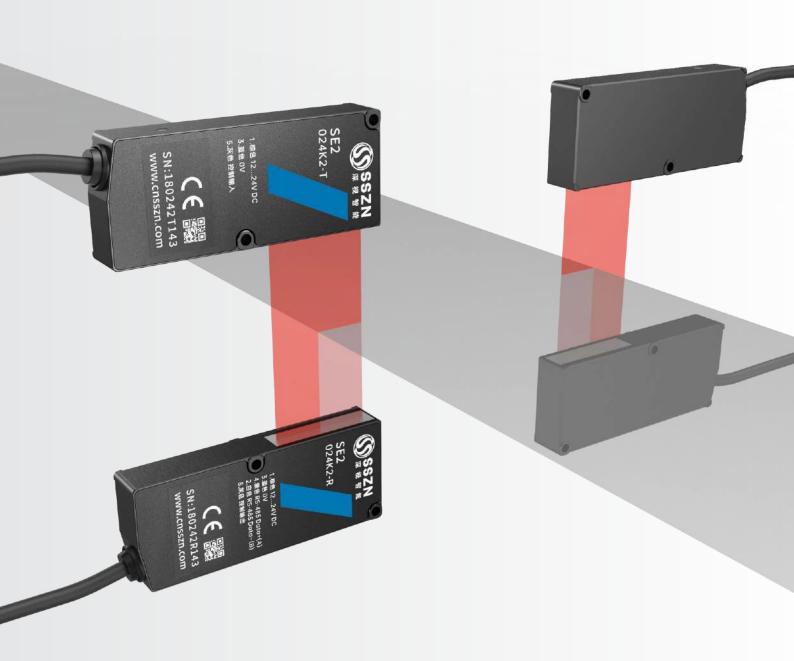


### Controller SEA-DM2-A/V



### EtherCAT unit communication SU1-EC









01

### Measurement range 24mm

Available for wide range measurement

02

### Through-beam laser

More flexible and accurate

03

## One-to-more design

One-to-four design with Ether CAT bus communication reduces cost

04

## EtherCAT bus communication

Stable communication and strong real-time performance

05

## Wide range and high precision

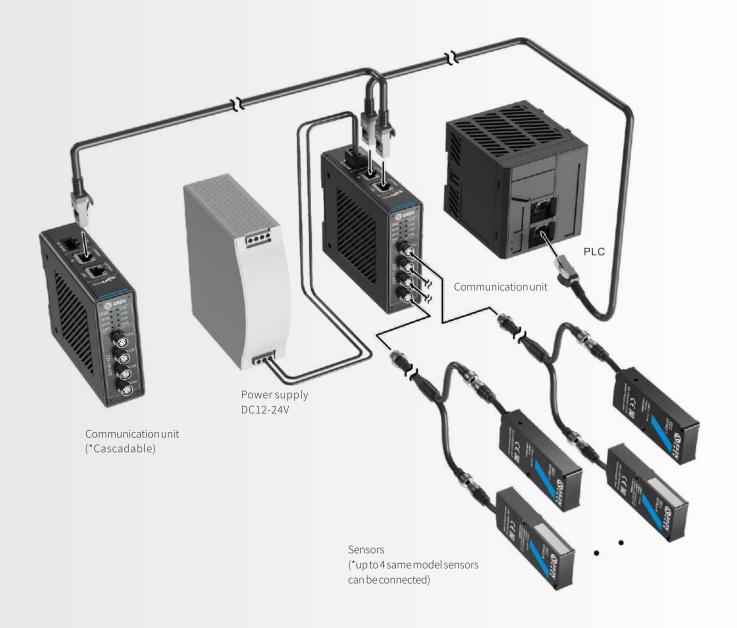
Linearity 0.4% F.S

06

## Better electromagnetic compatibility

Design for stronger electromagnetic interference resistance

SE2 series Wiring Diagram of Wide Range Edge Measurement Sensor System





Model		SE2-024K2	
Measurement range		Edge: ±12mm Width: 24mm	
Installation distance of sensing head		Max.200mm	
Light source		Red semiconductor laser ·660nm	
Laser class		Class I (IEC)	
Spot size		5×29mm	
Linearity		±0.4%F.S	
Repeatability		50μm	
Sampling frequency		0.5ms	
Temperature characteristics		±0.02%F.S./°C	
Indicator light		Emitter power indicator: Green. Receiver power indicator: Green. Alarm indicator: Red	
Communication method		RS-485	
Power supply voltage		DC12~24V±10%	
Connection m	ethod	6-pin connector	
	Protection Level	IP67	
Environmenta I resistance	Working ambient temperature/humidity	-10°C~+50°C/35~85%RH (No condensation or freezing)	
	Storing ambient temperature/humidity	-20°C~+60°C/35~85%RH(No condensation or freezing)	
Applicable laws and	EMC	EMC Directive (2014/30/EU)	
regulations	Environment	RoHS Directive (2011/65/EU)	
Dimension(mm)		80×33×15	
Material		Aluminium alloy	

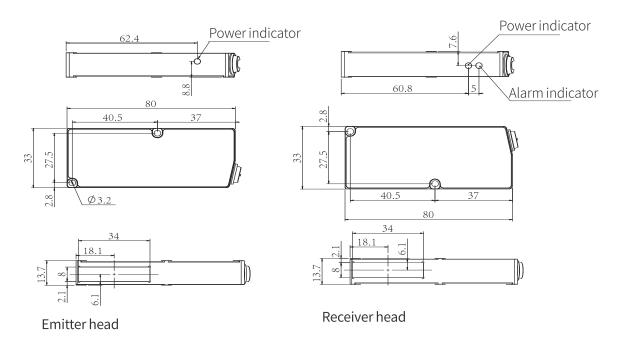
## Technical specifications for four channel EtherCAT communication unit



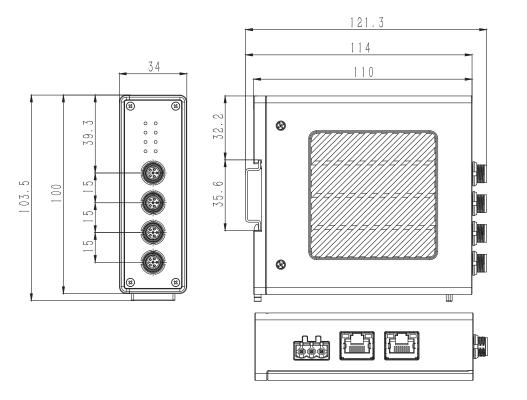
### Technical specifications for four channel EtherCAT communication unit

Model		SU4-EC-SE2
	Number of channels	Four channels
	Communication method	RS-485 (cable, 20m in length at Max.)
Sensor head	Communication protocol	EtherCAT protocol
	Command manifestoria	PDO: Maximum refresh rate of 2kHz
	Support performance	SDO: Supports sensor parameter settings
	Version	EtherCAT Slave
	Standard protocol	IEEE802.3u(100Base-TX)
	Transmission speed	100Mbps
Ethercat	Communication cycle	0.5ms
etnercat	Transmission distance	100m Max.
	Communication cable	STP CAT.5E or above
	Number of ports	2个, IN/OUT
	Physical interface	RJ45
Support external power	Output voltage	DC24V
supply	Output current	Maximum 300mA per channel
Power supply	Input voltage	DC24V
	Protection level	IP50
Environmental resistance	Working ambient temperature/humidity	-10°C~+50°C/35~85%RH (No condensation or freezing)
	Storing ambient temperature/humidity	-20°C~+60°C/35~85%RH(No condensation or freezing)
Applicable laws and	EMC	EMC Directive (2014/30/EU)
regulations	Environment	RoHS Directive (2011/65/EU)
nstallation method		DIN rail installation

### Sensor SE2-024K2



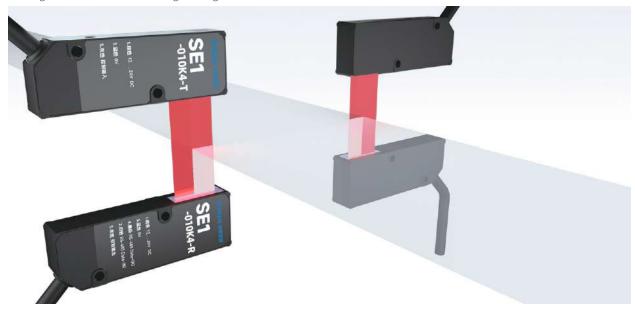
### **EtherCAT Communication Unit SU4-EC-SE2**



## Electrode Rolled Deviation Detection and Damage Detection

Application scenario: In the winding process of battery cell production, as the final detection station, the winding correction requires real-time detection of the edge position and damage of the electrode. To avoid quality issues caused by misaligned or damaged edges of the electrode plates, it is necessary to have a deviation sensor with extremely high response speed and detection accuracy.

Use the high-precision edge measurement sensor SE1 series of SinceVision, installed them opposite for through-beam measurement at the winding station, with a sampling frequency of 4kHz, a response time of 250  $\mu$ s and repeatability 5  $\mu$ m. Use EtherCAT bus communication, which has a high speed of communication and strong anti-interference ability. It's able to perfectly solve the problems of winding correction and electrode edge damage detection.

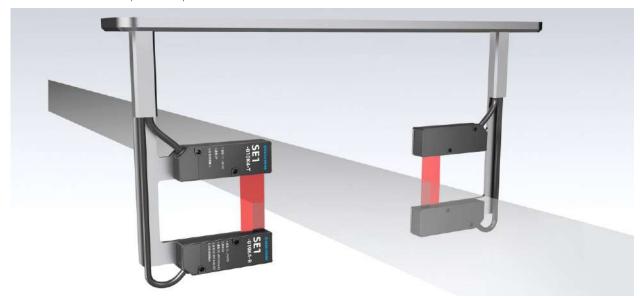


## 2 Separator deviation measurement, Separator width detection

Application scenario: In the winding process of battery cell production, it is necessary to detect the edge positions of the upper and lower separators in real-time to ensure the alignment of the Separator edges during battery cell winding.

There are two types of separator materials: dry Separator and wet Separator, with different light transmittance. It is required that the deviation sensor can adapt to the light transmittance of the two types of separator materials and ensure the correction accuracy. At the same time, the customer has requirements for measuring the width of the separator, and needs to use an edge measurement sensor to measure the width of the separator.

Solution: Use the high-precision edge measurement sensor SE1 series, installed them opposite for through-beam measurement at the winding station, which can adapt to the different light transmittance of dry and wet separators, ensuring correction accuracy. For the requirement of separator width measurement, use a bracket that can calibrate the installation distance to install 2 pairs of sensors on both sides of the bracket to complete the separator width measurement.



## **Wafer Concentricity and Notch Detection**

Application scenario: In the chip packaging testing phase, it is necessary to perform concentricity and notch detection on the wafer to locate the center and direction of the wafer. Accurate positioning of the wafer center and notch position can improve the accuracy of wafer cutting, thereby increasing the yield of chip production.

Solution: Use the high-precision edge measurement sensor SE1 series, installed them opposite for through-beam measurement at the edge of the wafer. When the wafer rotates, the correction sensor calculates the center position of the circle through measurement data, and then moves the center of the wafer to the center of the rotation axis through a robotic arm or actuator; After aligning the center of the wafer, rotate it again, and the correction sensor locates the wafer gap. After positioning the gap position, the actuator rotates the gap to the specified angle.



# Stacking machine separator deviation detection, electrode positioning detection

Application scenario: Stacked batteries represent a high level of production technology for lithium batteries, with complex processes. In the production of stacked batteries, according to the different production process requirements of customers, it is necessary to perform deviation detection on the separator, damage of the electrode edge, and locate the electrode to improve the production efficiency and yield of stacked batteries.

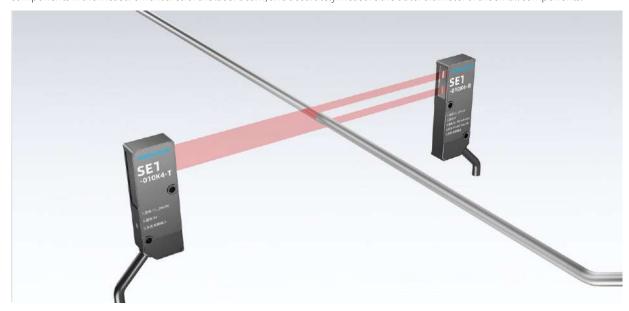
Solution: Install SE1 series high-precision edge measurement sensors at different workstations of the stacking machine according to customer inspection requirements, with a sampling frequency of 4kHz and a response time of  $250\,\mu s$ . There are obvious advantages in detecting electrode damage, with good correction effect for separator with different light transmittance, and fully meeting the detection requirements for electrode positioning.



## O 5 Outer Diameter Inspection of Small Components

Application scenario: In the precision manufacturing industry, some customers need to measure the outer diameter of some small components to determine whether the processing accuracy meets the process requirements.

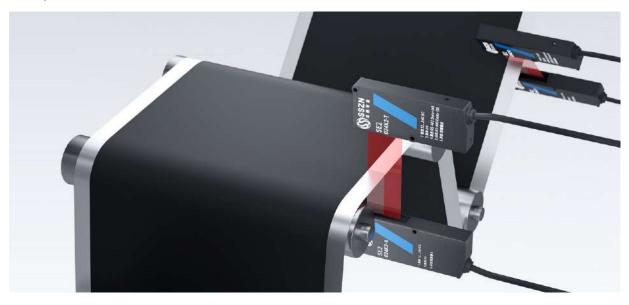
Solution: Using SE1 series high-precision edge measurement sensors by SinceVision, using the width measurement mode, place small components in the measurement area of the laser beam, and accurately measure the outer diameter of the small components.



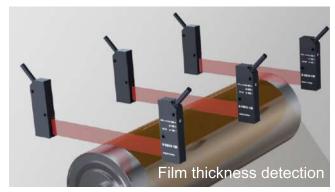
# Electrode plate, separator deviation detection in processing (roughly detection)

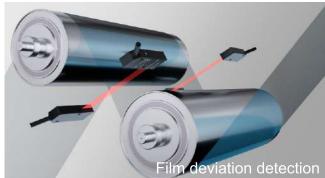
Application scenario: In the winding process of battery cell production, a large number of process deviation sensors are required for positive and negative electrode plates and separator in the winding and transmission process. Currently, in the lithium battery industry, process deviation sensors generally use analog communication, which is easy to interfere with signals and requires a large wiring workload. The sensors and controllers adopt a one-to-one configuration, and customers need to purchase an additional AD conversion module for signal conversion, resulting in high purchase cost.

Solution: SinceVision has launched a brand new SE2 wide range edge measurement sensor, which uses EtherCAT bus communication with a sensing head range of 24mm and RS485 communication. It is directly connected to the EtherCAT communication module without a controller and adopts a 1-to-4 configuration. One EtherCAT communication module can connect to 4 sensor heads, using aviation plug-in wiring, which is convenient and reliable. The signal communication is stable and not disturbed, without AD conversion module, which reduces cost for customers at most.

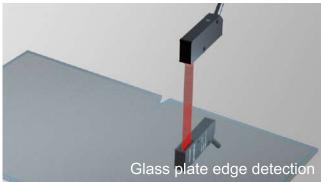


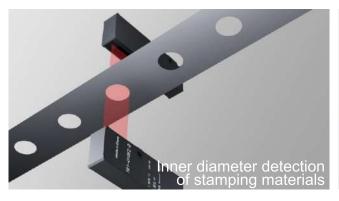
## **O 7** • Other Cases

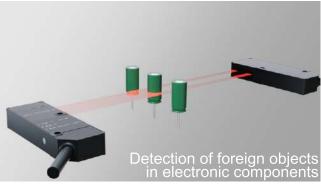


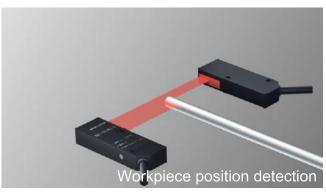


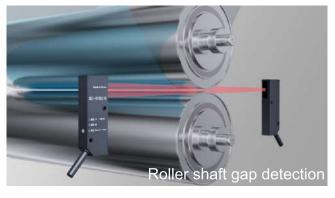














SE1 High-precision Through-beam Edge Sensor Through-beam Edge Sensor

SE2 Wide Range

Service covering:

China: Shenzhen, Suzhou (Kunshan), Shanghai, Wuxi, Beijing, Chengdu, Ningde, Taiwan, Wuhan, Xi'an, Hefei, Dongguan Overseas: South Korea, Vietnam, Thailand, Malaysia, Singapore

### SHENZHEN SINCEVISION TECHNOLOGY CO., LTD.

Headquarters:
5th Floor, Building 2, Chongwen Industrial Park, Nanshan Zhiyuan, Nanshan District, Shenzhen, China Dongguan Office,
Room 406, Building F4, Tian'an Digital City, Nancheng District, Dongguan City, Guangdong Province, China North China Office:

Room 808, Building 3, Jinmao Plaza, Auto Museum East Road, Fengtai District, Beijing, China

Room 1305, Building 3, 3mmaor 1924, Net ombeton: East China Office: Room 1305, Building 7, Xiangyu Liang'an Trade Center, No.1588, Chuangye Road, Kunshan, Jiangsu Province, China

 $Room\,604, Block\,B, Yingchuang\,International\,Building, No.\,66, Chuangzhi\,South\,1st\,Road,\,Pidu\,District,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderson,\,Chengdu\,Anderso$ 

Room 601, Chuangke Building, Cuihua Road, Yanta District, Xi'an City, Shaanxi Province, China Website:sincevision.com Tel: 0755-29655425 400-966-0626

The product information and images in this brochure are for reference only. As the products are constantly updated, please refer to the actual products. Since Vision reserves the right of final interpretation and revision of this brochure.







SinceVision's YouTube Account